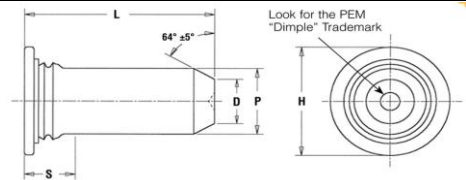


PP	Self-Clinching Pilot Pins	Part Number Designation				
		PP  Type	-	M5  Thread Code	-	15  Length Code
						

Unit: mm

METRIC	Pin Diameter P±0.05	Type		Pin Diameter Code	Length Code "L" ±0.04 (Length Code in millimeters)					Min. Sheet Thick- ness	Hole Size in Sheet +0.08	D ±0.15	H ±0.4	S Max.	Min. Dist. Hole C/L To Edge
		Fastener Material													
		300 Series Stainless Steel	400 Series Stainless Steel												
	3	S30	S40	3MM	8	10	12	16	/	1	3.5	2.11	5.2	2.29	6.4
	4	S30	S40	4MM	8	10	12	16	/	1	4.5	2.82	6.12	2.29	7.1
5	S30	S40	5MM	/	10	12	16	20	1	5.5	3.53	7.19	2.29	7.6	
6	S30	S40	6MM	/	/	12	16	20	1	6.5	4.24	8.13	2.29	7.9	

Unit: inch

INCH	Pin Diameter P±.002	Type		Pin Diameter Code	Length Code "L" ±.015 (Length Code in 16ths of an inch)					Min. Sheet Thick- ness	Hole Size in Sheet +.003 -.000	D ±.006	H ±.015	S Max.	Min. Dist. Hole C/L To Edge
		Fastener Material													
		300 Series Stainless Steel	400 Series Stainless Steel												
					.375	.500	.625	.750	1.00						
	.125	S30	S40	125	6	8	10	12	/	.040	.144	.090	.205	.090	.250
	.178	S30	S40	187	6	8	10	12	16	.040	.205	.132	.270	.090	.280
	.250	S30	S40	250	/	8	10	12	16	.040	.272	.177	.335	.090	.310