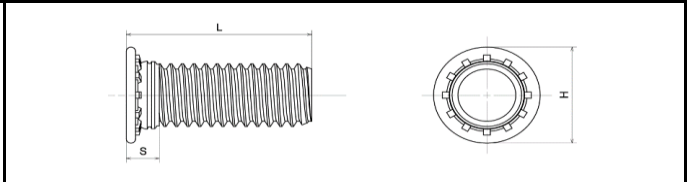


<b>US</b>	<b>Flush - Head Studs For Stainless Steel Sheets</b>	<b>Part Number Designation</b>				
		<b>US</b> ↓ Type	-	<b>M3</b> ↓ Thread Code	-	<b>6</b> ↓ Length Code



Unit: mm

METRIC	Thread Size x Pitch	Type		Thread Code	Length Code "L" ±0.4 (Length Code in millimeters)										Min. Sheet Thick- ness	Hole Size in Sheet +0.08	H ±0.4 (3)	S Max. Parts	Max. Hole in Attached	Min. Dist. Hole C/L To Edge
		Fastener Material																		
		Stainless Steel (1)			(2)															
	M3 x 0.5	S40	P	M3	6	8	10	12	15	18	20	25	-	-	1-2.4	3	4.6	2.1	3.3	5.6
	M4 x 0.7	S40	P	M4	6	8	10	12	15	18	20	25	NA	NA	1-2.4	4	5.9	2.4	4.7	7.2
	M5 x 0.8	S40	P	M5	-	8	10	12	15	18	20	25	30	NA	1-2.4	5	6.5	2.7	5.3	7.2
	M6 x 1	S40	-	M6	-	-	10	12	15	18	20	25	30	35	1.6-3	6	8.2	3	6.8	7.9

Unit: inch

INCH	Thread Size x Pitch	Type		Thread Code	Length Code "L" ±.015 (Length code in 16ths of an inch)										Min. Sheet Thick- ness (2)	Hole Size in Sheet +0.03 -0.000	H ±0.15	S Max. (3)	Max. Hole in Attached	Min. Dist. Hole C/L To Edge
		Steel	Stainless Steel																	
					.250	.312	.375	.500	.625	.750	.875	1.00	1.25	1.50						
	.112-40 (#4-40)	S40	P	440	4	5	6	8	10	12	14	16	-	-	.040-.095	.111	.173	.085	.131	.219
	.138-32 (#6-32)	S40	P	632	4	5	6	8	10	12	14	16	20	24	.040-.095	.137	.206	.090	.157	.250
	.164-32 (#8-32)	S40	P	832	4	5	6	8	10	12	14	16	20	24	.040-.095	.163	.237	.090	.183	.281
	.190-32 (#10-32)	S40	P	032	-	5	6	8	10	12	14	16	20	24	.040-.095	.189	.256	.100	.209	.281
	.250-20 (#1/4-20)	S40	-	0420	-	-	6	8	10	12	14	16	20	24	.062-.117	.249	.249	.135	.269	.312