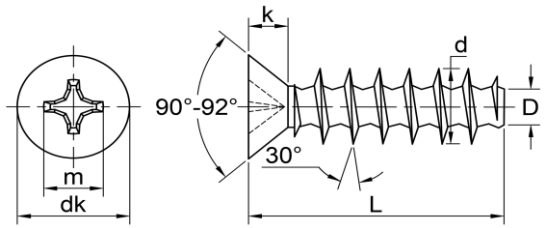
TS	**TAPPING SCREW**
TSTF	**TAPPING SCREW - THREAD FORMING**
TSTFF	**TAPPING SCREW - THREAD FORMING - FLAT HEAD**

Part Number Designation

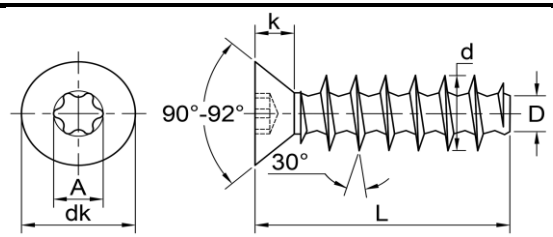
TSTFF-H	-	M3	-	5.0	-	SS
Type		Thread Code		Length		Material

Metric Type PT-Alternative Flat head Thread forming Screws

TSTFF-H



TSTFF-6L



Unit: mm

Thread size	Thread Code	Diameter Thread d	Thread Core D Only ref	Type: Phillips	Type: Six-lobe	Head Dimensions: Diameter dk	Recess m Max	Recess A Max	Recess k Only Ref	Material: Symbol	Material: Stand for
M1.6x0.67	M1.6	1.60 - 1.74	0.95	TSTFF-H	TSTFF-6L	2.60 - 3.00	-	1.47	-	SS	304/A2/18-8 Stainless Steel
M2.0x0.89	M2.0	2.00 - 2.14	1.15			3.53 - 3.80	1.80	1.75	1.20		
M2.2x0.98	M2.2	2.20 - 2.34	1.25			3.53 - 3.80	1.80	1.75	1.20	ZI	Steel Zinc Plated
M2.5x1.12	M2.5	2.50 - 2.64	1.40			4.43 - 4.70	2.60	2.40	1.70		
M3x1.34	M3	3.00 - 3.14	1.66			5.23 - 5.50	2.70	2.40	1.80		
M3.5x1.57	M3.5	3.50 - 3.68	1.91			6.97 - 7.30	3.90	3.35	2.50		
M4x1.79	M4	4.00 - 4.18	2.17			8.07 - 8.40	4.20	3.95	2.90		
M5x2.24	M5	5.00 - 5.18	2.68			8.97 - 9.30	4.60	3.95	3.40		

Length (L)										
	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5	7.0	7.5
	8.0	8.5	9.0	9.5	10	12	14	15	16	18
	20	22	24	25	26	28	30	35	40	45
	50	55	60	65	70	75	80	85	90	...

Tolerance on Length		
	3.0 to 6.0 mm: ± 0.375mm	7.0 to 10 mm: ± 0.45 mm
	11.0 to 30 mm: ± 0.50mm	31 to 80 mm: ± 0.65mm

VXA010624